

PO No	Supplier Item No	Line Rel No	Rel Terms	Purchased Item	Description	For Part Project No	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Past Due	Total	Supplier Name
PO041326	ACI001-V/C	1	1	Net 30	M6061TGR3.500	6061 Round Bar 3.50 : MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft			6	10/18/2018	6	\$119660	Stock	10/18/2018	\$ 39.55 / ft	0	\$237.30	Acier Ouellette Inc.
		2			M6061TGR2.250	6061-1/16 Round Bar 2.250": MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft			12		12	\$119661	Stock	10/18/2018	\$ 16.35 / ft	0	\$196.14	Acier Ouellette Inc.
		3			M304R0.4375	304 Round Bar 0.4375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft				36	40	\$119662	Stock	10/18/2018	\$ 1.72 / ft	0	\$68.41	Acier Ouellette Inc.
		5			M6061T6B1.000X8.000	6061T6 Bar 1.000 X 8.000 : MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft			12		12	\$119663	Stock	10/18/2018	\$ 34.86 / ft	0	\$418.33	Acier Ouellette Inc.
		6			M303R0.750	303 Round Bar 0.750": MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft				36	40	\$119664	Stock	10/18/2018	\$ 5.41 / ft	0	\$215.32	Acier Ouellette Inc.

Print

Plex 10/18/2018 4:05 PM datt Tollis Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041326

E-MAILED
OCT 11 2018

Supplier:	ACI001-VC Acer Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO041326
		PO Date:	10/11/18
		Due Date:	10/18/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lavoie, Chantal Phone: clavoie@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	quote no. sou0137585 skid charge extra 40.00\$ skid extra 40.0

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M6061T6R3.500		6061 Round Bar 3.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed -		10/18/18	6 ft	/ 0 ft	6 ft	\$39.55/ft	\$237.30
2		M6061T6R2.250		6061-T6 Round Bar 2.250" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed -		10/18/18	12 ft	/ 0 ft	12 ft	\$16.345/ft	\$196.14
3		M304R0.4375		304 Round Bar 0.4375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed -		10/18/18	36 ft	/ 0 ft	36 ft	\$1.721/ft	\$61.96



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041326

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed -		10/18/18	12 ft	0 ft	12 ft	\$37.96/ft	\$455.52
5		M6061T6B1.000X8.000		6061T6 Bar 1.000 X 8.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed -		10/18/18	12 ft	0 ft	12 ft	\$34.861/ft	\$418.33
6		M303R0.750		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed -		10/18/18	36 ft	0 ft	36 ft	\$5.406/ft	\$194.62
7		M6061T6S.063		6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed -		10/18/18	128 sf	0 sf	128 sf	\$3.2971875/sf	\$422.04

Grand Total: \$1,985.90

Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/11/18 1:53 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
 Salaberry de Valleyfield (Québec) J6S 5L1
 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0137585

Billed to

DART AEROSPACE LTD
 1270 , ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270 , ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Att : PATRICK LUSSIER Tél.: (613) 632-5200 X 730

Customer N° CLI0001056**Date** 2018/10/04**Revision N°** 0**Prices valid until** 2018/10/11**Your Order N°****Processed by** Denis Quenneville**Salesman** DENIS**Carrier** OUELLE SDV**Credit Terms** Net 30 Days**Page** 1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ROUND ALU 3 1/2 6061-T6 * RAL-312 8393 <i>1 x 6' in stock</i>	67.80	6.00	PI_\$CLB	6.00	PI	6.00	39.550	237.30	
ROUND ALU 2 1/4 6061-T6 * RAL-214 5145 <i>1 x 12' in stock</i>	56.04	12.00	PI_\$CLB	12.00	PI	12.00	16.345	196.14	
ROUND SS 7/16 304 (R) RSS-716 5779 <i>3 x 12' rl in stock</i>	18.40	36.00	PI_\$CLB	36.00	PI	36.00	1.721	61.99	
SHEET SS 18G SS304-2B (4 X 8) FESS-18G483042B 3425 <i>4 sheets in stock</i>	268.80	128.00	PI2_\$CLB	4.00	UN	128.00	7.621	975.61	
SKID (4 X 8) SK-48 10048 <i>for ss sheet protection</i>	0.00	1.00	UN_\$UN	1.00	UN	40.00			40.00
FLAT SS 5/8 X 3 SS304 NS FSS-583 9221 <i>1 x 12' 2/3 day</i>	76.56	12.00	PI_\$CLB	12.00	PI	12.00	37.960	455.53	
FLAT ALU 1 X 12 6061-T6 * FAL-112 2450 <i>1 x 12' in stock</i>	338.69	24.00	PI_\$CLB	24.00	PI	12.00	112.881	1 354.58	
FLAT ALU 1 X 8 6061-T6 * FAL-18 2558 <i>1 x 12' in stock</i>	112.78	12.00	PI_\$CLB	12.00	PI	12.00	34.861	418.34	
SQUARE ALU 1 1/4 6061-T6 * CAL-114 1775 <i>1 x 12' in stock</i>	22.04	12.00	PI_\$CLB	12.00	PI	12.00	5.804	69.65	
ROUND SS 3/4 303 (R) RSS-34303 5761 <i>3 x 12' rl in stock</i>	54.07	36.00	PI_\$CLB	36.00	PI	36.00	5.406	194.63	

Date :

Next Page...

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
 Salaberry de Valleyfield (Québec) J6S 5L1
 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0137585

Billed to

DART AEROSPACE LTD
 1270 , ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Shipped to

1270 , ABERDEEN ST.
 HAWKESBURY, Ontario, K6A 1K7

Att : PATRICK LUSSIER Tél.: (613) 632-5200 X 730

Customer N° CLI0001056**Date** 2018/10/04**Revision N°** 0**Prices valid until** 2018/10/11**Your Order N°****Processed by** Denis Quenneville**Salesman** DENIS**Carrier** OUELLE SDV**Credit Terms** Net 30 Days**Page** 2

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 <i>4 sheet in stock</i>	115.33	128.00	PI2_\$CLB	4.00	UN		128.00	3.297	422.04
SKID (4 X 8) SK-48 10048 <i>(not needed if ss 18g is ordered)</i>	0.00	1.00	UN_\$UN	1.00	UN_\$UN	40.00			40.00
FUEL CHARGE FRAIS ENERGETIQUE			\$						3.95
SPECIAL IMPORTATION FEES IMPORT			\$						0.00
NOTE : ATTENTION: MILL TEST REQUIS									

Total Weight (Lbs) 1 130.51

Important

This offer is based on the availability, the price of material can change without notice in function of the evolution of the current market prices and international importation fees.
 This offer is subject to credit approval.

Approved and Accepted by : _____

Sub-total 4 469.76
 TVH-13 · · 581.07
Total (\$CAD) 5 050.83

Date : _____



ACIER OUELLETTE INC.

935, Boul' du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00115261

Copy

Billed to	Shipped to	Customer N°						
		Date	Delivery date	Your order N°	Processed by	Salesman	Carrier	Credit Terme
DART AEROSPACE LTD	1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	2018/10/15	2018/10/18	P0041326	Denis Quenneville	OUELLETTE VALLEYFIELD	Net 30 Days	
Instruction	F-M	Delivery Route	5					
Product Description	Weight	Qty	UM	PCS NB	IN	I	S	C
CMD	EXP	B/O						OUT
1 ROUND ALU 3 1/2 6061-T6 * RAL-312 1 x 6' Heat : F1010208	67.80	6.00	PI_\$CLB					
2 ROUND ALU 2 1/4 6061-T6 * RAL-214 1 x 12' Heat : 68252	56.04	12.00	PI_\$CLB					
3 ROUND SS 7/16 304 (R) RSS-716 3 x 12' Heat : CH-6643	18.40	36.00	PI_\$CLB					
4 FLAT ALU TX 8 6061-T6 * FAL-18 1 x 12' Heat : 40384	112.78	12.00	PI_\$CLB					
5 ROUND SS 3/4 303 (R) RSS-34303 3 x Heat : 51049	54.07	36.00	PI_\$CLB					
6 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 4 sheet in stock Heat : 01/0072091/5	115.33	128.00	PI2_\$CLB					
7 SKID (4 X 8) SK-48	1.00	UN_SUN						
Note : ATTENTION: MILL TEST REQUIS								

Product Description	Qty	Weight	UM	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
Total Weight (lbs) :	424.42									
Conditions :	NIR : R-109516-6									
All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.										

Prepared By :	Verified By :	Delivered By :	Time	Date
				Customer's Signature
				Date

83913

RAL-310

19671

52141

MILL TEST

R473169 R473170

All / to		CERT CODE:	DIE NUMBER	DATE OF SHIPMENT	MANIFEST NO.	
SHIP TO	CUSTOMER PO	S	6874	JUL/19/2018	219324 - 7	394670
SO DESCRIPTION	CUSTOMER PART NUMBER	ALLOY	TEMPER	SALESMAN	MADE IN CANADA	
3 1/2" ROD	V815201	6061	T6511	PETER BASHMAKOV	CERTIFICATION	
PART DESCRIPTION		ASTM B222-14 - AMS QQ-A 2008		ASTM B222-14 - AMS QQ-A 2008		

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile	Yield Strength	Percent Elongation	Hardness Rockwell F	Conductivity														
			Strength (KSI)	(KSI)																	
A.11	6061	JUL/19/2018	50.10	45.30	17.20	89.8,90.3,90.6															
Chemical Composition																					
Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Ga	Y	B	Bi	Pb	Sn	Sr	Co	Al	Other
F1010208	A.11	6061	0.62	0.16	0.22	0.02	0.9	0.06	0	0.01	0.02	0	0	0	0	0	0	0	0	0	0

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

Grant Jardine
Plant Manager

Heat: F1010208

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 6061-T6/T651/T6511/T62 ALUMINUM ROUND BAR

SPECIFICATION:
QQ-A-2258 OR AMS-QQA-2258 (OR AMS 41174/12B/41154116)
OR QQ-A-20018 OR AMS-QQA-20018 (OR AMS 4160)

OR ASTM B211 OR ASTM B271

M6061T6R(D.D.D)

| DIA |

WHERE "D.D.D" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = M6061T6R0.625

PART NUMBER:

△

RELEASED
R 2009-09-09
JW

B	REFORMATTED Dwg. ADC-B211 & B221 SPEC (ZN DS-1). REF PAR 08-0704	CP 09-07-13
A	NEW ISSUE	DS 01-06-06
REV.	DESCRIPTION	BY DATE
DESIGN	DART AEROSPACE LTD	
DRAWN	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DRAWING NO.	REV. B
MFG. APPR.	M6061T6R	SHEET 1 OF 1
APPROVED	TITLE	SCALE
DE APPR	6061-T6 ROUND BAR	NITS
DATE	09-07-13	COPYRIGHT © 2001 BY DART AEROSPACE LTD No part of this drawing may be reproduced without written permission from DART Aerospace Ltd. DRAFTS ARE THE PROPERTY OF DART AEROSPACE LTD. THEY ARE TO BE RETURNED UPON REQUEST. NOTICE: THIS DRAWING IS FOR INFORMATIONAL PURPOSES ONLY. IT IS NOT A CONTRACTUAL DOCUMENT. IT IS THE RESPONSIBILITY OF THE USER TO VERIFY THAT THE INFORMATION CONTAINED HEREIN IS CORRECT AND ACCURATE FOR THE INTENDED PURPOSE.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R3.500
 DATE: 18/10/18

PO / BATCH NO.: P0041326/S119660

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6ft
 QUANTITY INSPECTED: 6ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 3.500"
 THICKNESS RECEIVED: 3.500"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	Y <u>(N)</u>	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	Y <u>(N)</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>(N)</u>	ASTM B721
CORRECT THICKNESS	Y <u>(N)</u>	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT REF # TO LINK CERT	Y <u>(N)</u>	H7: F1010208
CORRECT MATERIAL IDENTIFICATION	Y <u>(N)</u>	
CORRECT M# ON THE MATERIAL	Y <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

TRA 904
5144

47345

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER # 201
LAVAL, QC
H7L5R2

: 7010442

bon de commande / Purchase order # : OU-47042

de matrice / Die # : MS 16001

Description : 2.25" DIA. ROD

Alliage & trempage / Alloy & temper : 6061 T6

Longueur / Length : 6097 mm

Contrôle / Control # : 83103-1

Coulée / Cast # : 68252

Dureté Rockwell E /
Rockwell E hardness : 96 HRE

Min. requis /
Min. required : 88 HRE

Max. permis /
Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	—	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,
Yours truly,

date : 2017-02-08



Gilles Pelletier
Technicien de la qualité
Quality technician

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL 6061-T6/T651/T6510/T6511/T6/2 ALUMINUM ROUND BAR

SPECIFICATION:
QQ-A-2258 OR AMS-QQ-A-2258 (OR AMS 4117A/128/4115/4116)
OR QQ-A-2008 OR AMS-QQ-A-2008 (OR AMS 4160)

OR ASTM B211 OR ASTM B221

M6061T6R[D.DD]

[DIA.]

WHERE "D.DD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

RELEASED
2009-09-09
JP

B	REFORMATT DWG. ADD B211& B221 SPEC-C (ZN DB-11)	CP	09-07-13
A	REF P/N 08-0204	DS	01-06-06
REV.	NEW ISSUE	BY	DATE
DESIGN	REVISION	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	REV. B
CHECKED	<i>[Signature]</i>	DRAWING NO.	SHEET 1 OF 1
MFG. APPR.	<i>[Signature]</i>	M6061T6R	SCALE
APPROVED	<i>[Signature]</i>	TITLE	NTS
DE APPR.	<i>[Signature]</i>	6061-T6 ROUND BAR	COPYRIGHT © 2001 BY DART AEROSPACE LTD. ALL RIGHTS RESERVED. THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT CONFIDENTIAL AND NOT COPIED OR DISSEMINATED EXCEPT AS AUTHORIZED BY DART AEROSPACE LTD.
DATE	09.07.13		

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176R2.250
 DATE: 18/10/18

PO / BATCH NO.: P0041326/S119661

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12ft
 QUANTITY INSPECTED: 12ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.250"
 THICKNESS RECEIVED: 2.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTM B221
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HTi6B252
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

5779

RSS-716
CHANDAN STEEL LIMITED
(GOVT. OF INDIA RECOGNISED EXPORT HOUSE)

51439 17397



ADM. OFFICE: SHRI KH SAGAR, N.S. PATKAR MARG, MUMBAI 400 007, INDIA

Tel.: 91-22- 66290600 Fax.: 91-22-66290633/34

Website : www.chandansteel.netEmail : csl@chandansteel.net

ISO 9001 : 2008 CERTIFICATE NO. 0410001022

WORKS: PLOT NO. 31 TO 36, 45, 46, 49, & 49/2, 142

(EXP. AREA) GIDC, UMBERGAON & SURVEY NO. 102/2 & 3, VILLAGE,
DEHARI, TALUKA: UMBERGAON, DIST: VALSAD, GUJARAT - 396171

GSTIN - 24AAACCC173B1ZG

L/c. No.:

I/c. Date:

F824 QC 09A / 02 / 10.12.2012

MILL TEST /INSPECTION CERTIFICATE 3.1
ACCORDING TO EN 10204 : 2005

Consignee				Test Certificate No. : EXP/01152 - 07/2017-2018
				Date of Issue : 03.01.2018
				P. O. No. : MN5942
				SC_No. & Date : 17-18/00447, Dt.08.11.2017
				Invoice No. & Date : EXP/01152/2017-18 Dt.03.01.2018
PRODUCT DESCRIPTION				LENGTH
STAINLESS STEEL ROUND BARS				Net Wt.
				Ordered Actual
				12' - 14' 12' - 14'
Heat No.	Grade AISI	Size mm/inches	Tolerance	Process Route
CH-6643	304L	7/16"	h9	Electric Melting, A.O.D. Refining, Continuous Casting

CHEMICAL COMPOSITION (Weight %)

	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Ti	N
Min.	-	-	-	-	-	18.00	-	8.00	-	-	-
Max.	0.030	1.00	2.00	0.045	0.030	20.00	-	12.00	-	-	-
Results	0.021	0.42	1.58	0.040	0.016	18.32	-	8.03	-	-	-

MECHANICAL PROPERTIES

Specified Value	Yield Strength N/mm ² /MPa (Rp0.2)	Tensile Strength N/mm ² /MPa (Rm)	Elongation %	Reduction of Area %	Hardness (HB)
Min.	310	620	30	40	-
Max.	-	-	-	-	-
Results	544	740	35	65	229-232

Remarks:

1. Cold drawn & Centreless Ground.
2. Solution annealed at 1050 °C.
3. PMI test done 100% & found Satisfactory.
4. Material is free from radio-active contamination.
5. Inter-Granular Corrosion Test as per ASTM A262 - 15 (Pr.E) satisfactory.
6. The material conforms to ASTM A276-15/A182-15/A479-15 & ASME SA479-13 Specifications.
7. Location of sample - Centre, Direction - Longitudinal, Test Temp - Room Temp., Shape of Test Piece - Round.
8. Marking details - Company Logo, Size, Grade & Heat No.
9. The material is manufactured / melt in Chandan Steel Mill and is of Indian Origin.
10. No welding / weld repairs was performed on this material.

BUNDLE NO. 23 to 25



It is hereby certified that the above results are true and correct in every detail and are meeting the requirements of specification & purchase order.

B. S. RAUTELA
MANAGER - QUALITY ASSURANCE

heat : CH-6643

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR
(NOTE: AISI 303 NOT ACCEPTABLE)



SPECIFICATION:

PART NUMBER:
M304R|D|DDD
| DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M304R0.750

RELEASED
OF D&S/M

B	REFORMAT DWG. ADD SPECS (ZN D6-1).	CP	09/07/15
A	REF PAR 08-020A	AJS	08/03/03
REV.	NEW ISSUE	DESCRIPTION	BY
DESIGN	<i>A.S.S</i>	DART AEROSPACE LTD	DATE
DRAWN	<i>gj</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>gj</i>	DRAWING NO.	REV B
MFG. APPR.	<i>AS</i>	M304R	SHEET 1 OF 1
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	304/316 ROUND BAR	NFS
DATE	09.07.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD The term "DART Aerospace" and "DART" are trademarks of Dart Aerospace Ltd. All rights reserved. No part of this drawing may be reproduced without written permission from Dart Aerospace Ltd.	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 LD.4375
 DATE: 18/10/18

PO / BATCH NO.: P0041326/5119662

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 39.75 ft
 QUANTITY INSPECTED: 39.75 ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.4375"
 THICKNESS RECEIVED: 0.4375"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<i>ASTM A276</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<i>HT: CH-6643</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

2558

TAC-18

52237-19992

MILL TEST

BILL TO	CERT CODE:	DIE NUMBER	DATE OF SHIPMENT
SHIP TO	9	S 5830	Jun/06/2018
CUSTOMER PO	C75860	ALLOY 6061 - TEMPER T6511	SALESMAN PETER BASHMAKOV
SO DESCRIPTION	1"X8"" FLAT BAR	CUSTOMER PART NUMBER V832681 /	PART DESCRIPTION 1"X8"" FLAT BAR
CERTIFICATION ASTM B221-14 - AMS QQA 200/8			
SPECIFICATION Samuel stdn shapes			

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Jun/01/2018	43.00	40.40	13.90	96.7	97.9, 98.3

Chemical Composition

Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Ga	V	B	Zr	Bi	Pb	Sn	Si	Co	Al	Other
40384	A.11	6061	0.561	0.219	0.197	0.0593	0.862	0.0638	0	0.0111	0.0131	0	0	0	0	0	0	0	0	0	0	

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

Grant Jardine
Plant Manager

Heat : 40384

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T651-T62 ALUMINUM BAR
 SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4163)
 OR ASTM B211 OR ASTM B22



PART NUMBER:

M6061T6B	T.TTT	X	W.WWWWW
THICK	WIDTH		

WHERE "T.TTT" = THICKNESS IN INCHES
 "W.WWWWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
 2009-05-03
Mr. W.

B	REMOVE QQ-A-225/11 OPTION, REFORMAT NOTES, ADD ASTM B211B22 (EN D741)	C/P	09/07/13
A	NEW ISSUE	DS	01/06/08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	<i>AP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	REV. B	
MFG. APPR.		M6061T6B	
APPROVED	<i>AP</i>	TITLE	
DE-APPR.		6061-T6 BAR	
DATE	09.07.13	SCALE	
		NTS	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B1.00x8.00
 DATE: 18/10/18

PO / BATCH NO.: P0041326/S119663

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12ft
 QUANTITY INSPECTED: 12ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"
 THICKNESS RECEIVED: 1.000"
 SHEET SIZE ORDERED: -
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>ASTM B221</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	<u>HT: 40384</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AJ</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RSS-34303

51341
17303

WICH

INSPECTION CERTIFICATE

MAYNARD LIMA CONCIP.

1. *W. H. D. Rouse, M.A., F.R.S.*
2. *W. H. D. Rouse, M.A., F.R.S.*

CENTRAL AMERICAN

Heat No	Thickness (mm)	Chemical Composition(%)						Mechanical Property						House No		
		C x100	Si x100	Mn x100	P x1000	S x1000	Ni x1000	Cr x100	Mo x100	Cu x10000	N x10000	T3 N/mm2	T5 N/mm2	EL %	RA %	HRC
Spec	Min	Max														
1049	3/4"	69	125	3.6	27	184	27	228.4	927	1810	11	33	221			103
K597	3/4"	69	123	5.9	24	193	28	229.4	803	1763	17	74	353			
Total:												710	935	33	46	97
												733	603	33	40	95

TOE.SLIPPER: 2004
Acc. to 2004 Aug 12 Const. A.

Table 1. Suspension characteristics of the three types of granules.

1. We hereby certify that material described herein has been manufactured and tested with satisfactory results
Molten manufactured : Taiwan
Solutions annealed treatment: No. to ASTM A484.

of the above material specification.

2. We certify that the material used and reflection characteristics. Qualification No. of Taiwan Atomic Energy Committee: 136

3. The Above Testing Results Relate Only To The Item

4. No warranty required

CHINESE-AMERICAN TRADE, 1906-1907

Digitized by Google

Country Studies

heat. 55049

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

 SPECIFICATION:
ASTM A582

PART NUMBER:
M303R(D.DDD)
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES
EG: 0.75" ROUND BAR = M303R0.750

RELEASER
2010-02-02


B	REFORMAT DWG. ADD SPECS (ZN DB-1).	CP	10/01/05
A	REF PAR 08-020A	DS	01/12/20
	NEW ISSUE	BY	DATE
REV	DESCRIPTION	DRAWING NO.	REV. B
DESIGN		DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWN		M303R	SHEET 1 OF 1
CHECKED		TITLE	SCALE
MFG. APPR.		303 ROUND BAR	NTS
APPROVED		DATE	10/01/05
DE APPR.		REVISION	2

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.750
 DATE: 18/10/18

PO / BATCH NO.: P0041326/S119664

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 39.83ft
 QUANTITY INSPECTED: 39.83ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: -
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>ASME AS 82</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	<u>H1- SJ049</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

3175.

FEAL-064486061

TRA-2796

51115

(2P)

AMAG

rolling GmbH

Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate - mill certificate

Nr.: 85150377

01/4

Rev.: 0

Seite / page: 1 von 2

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Datum / date: 2015 11 10

Auftraggeber / customer: Varanempfänger / consignee:	Bestell Nr. / order no.: C 70532
	Datum / date: 2015 05 20
	Auftragsbest. Nr. / order confirm no.: 693391
	Datum / date: 2015 05 21

Produkt / product	Bedingungen Liefertermine
Form / form: Sheet Verkstoff / material: 6061 Zustand / temper: T6 Dim. / dim.: [inch]: 0,063x48,00x96,00	Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM-B-209 - 14 AMS 4027N, 07.2008 Cessna CMMP019, Rev. D, 09-07-01 Cessna CMMP025, Rev. V, 2-20-15 Sondervorschrift / special terms:

AB-Pos. Art.-Item.	BNR/Los/Teile-Nr. Lot-No./Part	Guss-Nr. cast.no.	Werkstoff- material	Kat. category	Gewicht netto weight net	Stk. pcs.
06	61011/01/00	01/0072091/5	6061	6933910027	2409,612 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910028	2414,021 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910029	2414,021 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910030	2414,021 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910031	2416,226 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910032	2416,226 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910033	1560,847 lbs	55

Chemische Zusammensetzung (%) Gewichtanteile / Chemical composition (%) weight proportion (GES) ..

Guss-Nr. / cast.no.	Material	GES									
		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0072091/5	6061	spec min.	0.40	-	0.15	-	0.80	0.04	-	-	-
		spec. max.	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	0.05
		actual	0.88	0.44	0.24	0.12	0.88	0.18	0.06	0.03	0.02

Zugprüfung LT / tensile test LT

BNR/Los LotNo.	Zustand temper	Richtung direction	Tests	UTS	YS	AZ%		
				[kN]	[kN]	[%]		
			spec.min.	42,0	35,0	10		
			spec.max.	-	-	-		
61011/01	T6	LT	8	from	48,6	42,4	13	
61011/01	T6	LT		to	49,0	42,9	15	

heat: 01/0072091/5

AMAG

Fax: +43 2236 800 100

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85150377 01 / 4

Rev.: 0

Seite / page: 2 von / of 2

Datum / date: 2015 11 10

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Sonstige Prüfungen / other tests:

Begeversuch: OK. / Transverse band test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

Bemerkungen / notes:

Die Dimensionstoleranzen entsprechen ANSI XXX /

All standard dimensional tolerances are to ANSI XXX

Ausgestellt nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Austausch Westland Genehmigung Lieferantennummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Management System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

Manufactured, inspected and tested according Hawker Beechcraft HBIFSAS/PART3/0771

Austausch Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Marktseckverständiger / factory specialist:

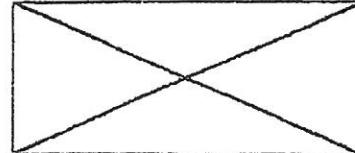
E-Mail / e-mail:

Kämpfer Josef

josef.kämpfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Mitschnitt erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6S.063
 DATE: 18/10/18

PO / BATCH NO.: P0041326/S119665

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 128SF
 QUANTITY INSPECTED: 128SF
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.063"
 THICKNESS RECEIVED: 0.063"
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<u>Y</u>	<u>N</u>	
CORRECT FINISH	<u>Y</u>	<u>N</u>	
CORROSION	<u>Y</u>	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	<u>N</u>	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	<u>N</u>	<u>AMS-QQ-A-250/11</u>
CORRECT THICKNESS	<u>Y</u>	<u>N</u>	
PHOTO REQUIRED	<u>Y</u>	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	<u>N</u>	<u>HT:01/00720915</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	<u>N</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u>	<u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u>	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u>	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/10/18</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in